### Lecture 0 Prologue





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#### **NPTEL – MOOC Course on Maintenance and Repair of Concrete Structures**

Courtesy: Some images are sourced from the internet for demonstration purposes.

#### India is witnessing a construction boom



- Highways We need to keep them safe and usable
- Seaports
- Airports
- Residential & commercial buildings
- Urban and rural projects
- Housing-for-All scheme



JOR & INTE

for long period (say, several decades)

without much maintenance and repair.







### What is the scenario today?

- Example of bridge sector (with partial data)



- Survey of about 1.7 Lakhs bridges
  - Indian Bridge Management System (IBMS) program, the Ministry of Road Transport & Highways, Govt. of India
- Found that about 6000 bridges are 'structurally distressed'
- Actually, this could be much more
  - because the database itself are inadequate and could be incomplete!
- What about buildings?

We have a Herculean task of maintaining the existing concrete infrastructure and building new ones with durability and corrosion resistance in consideration.

http://www.developmentchannel.org/2017/06/16/indian-bridge-management-system-ibms-identifies-bridges-in-poor-health/; https://currentaffairs.gktoday.in/indian-bridge-management-system-01201964000.html

#### **Related courses in civil engineering**



- Current core courses
  - Construction materials
  - Structural analysis/design
  - Concrete technology (sometimes elective)
- Many premature structural and material failures
- Need for quality repair, but, no formal course
- We need generalists and specialists

# NPTEL

#### **Reasons for failure of concrete repairs**



- •16%
  - Incorrect diagnosis of the cause of the initial damage/deterioration of the structure
- •38%
  - Inappropriate design of intervention/repair works
- •15%
  - Inappropriate specification or choice of the materials used
- •19%
  - Poor workmanship
- •12%
  - Other factors

Zewdu et al. (2013), "Service Life Prediction of Repaired Structures using Concrete Recasting Method: State-of-the-Art", Proced. Engg., Vol. 57, pp. 1138-1144.

#### Specialists are required to do a quality repair



- Many aspects should be considered while selecting a repair methodology
- Quality repair → Number of repair = 1



Patch repair without arresting the corrosion can lead to repeated repairs



Repeated repairs/overlays on roof elements (thickness increased from 10 to 30+ cm)

#### Specialists are required to do a quality repair



- Many aspects should be considered while selecting a repair methodology
- Quality repair  $\rightarrow$  Number of repair = 1



Patch repair without eliminating the moisture ingress and arresting corrosion can lead to repeated repairs in just a few years

## Preventive maintenance is required instead of corrective maintenance

- Prevention is better than cure
- Cost of prevention is less than that of cure
- Life cycle cost
- NACE IMPACT Report
  - Corrosion cost in India is about 3 to 4% of GDP
- We can minimise this with quality work



#### Risk is a function of both probability and consequences of failure



- In reinforced concrete sector...
  - Corrosion management team is missing, because the perceived risk is LOW
- But, the actual risk could be HIGH



Building/bridge collapses due to known/unrestricted corrosion and poor maintenance/repair

- Risk is a function of both probability and consequences of failure
  - Other sectors
    - Offshore platforms
    - Manufacturing units/plants
    - Oil and gas pipelines
  - Corrosion management team is in place because the perceived and actual risks are HIGH







## Major questions to ask while selecting a good repair methodology

- Will the root-cause of distress be addressed?
- Will the repair materials be compatible with the substrate concrete?
- Will it need frequent maintenance?
- Will it ensure safety, durability, cost effectiveness & aesthetics?



A transformation of mindset and specialists are required to be able to think outside the box and come up with the best possible and durable repair solution

### Most often, the maintenance and repair are more complicated than 'new construction"



- Greenfield → New construction
- Brownfield → Maintenance/repair work



In case of brownfield, the constraints imposed by prior work or existing infrastructure and its functionality are significant

#### Modules in this course



- 1. Embedded metal corrosion
- 2. Deterioration of cementitious systems
- 3. Condition assessment
- 4. Strategies and materials for surface repair
- 5. Surface preparation and protective treatments
- 6. Waterproofing
- 7. Concepts on structural repair
- 8. Tender specifications and Case studies

#### Module 1 : Embedded Metal Corrosion





### Module 2 : Deterioration of cementitious systems





### Module 3 : Condition Assessment of Concrete Structures





### Module 4 : Strategies and materials for surface repair





### Module 5 : Surface preparation and protective treatments







#### Module 6 : Waterproofing of concrete





#### Module 7 : Concepts on structural repair





## Module 8 : Tender specifications and case studies



Tender specifications with durable repair in mind



Design-Build Contracts → Design-Repair contracts



Equipping the engineers to "dictate" the technical requirements (rather than the sellers)



#### ACI 562 code on repair/rehabilitation

THE REPORT OF

- To establish good practices for evaluation, design, materials selection, and construction & inspection
- To raise the level of performance of repair and protection systems
- To establish clear responsibilities and authorities for all participants/stakeholders
- To provide the local building officials a way to issue permits



#### **Other important things**



Original Span length

New Span Length

New knee Braces

- Communication skills
  - Technical report writing
  - Engineering drawing to explain civil work



#### Textbook, suggested by Prof. M.S. Mathews





## Persons who influenced my career significantly



With Prof. Ravindra Gettu and Prof. Manu Santhanam, my mentors/collaborators at IIT Madras

All my other teachers...

With Prof. David Trejo,

my MS/PhD advisor

### Persons who influenced my career significantly





### BTCM Students...